

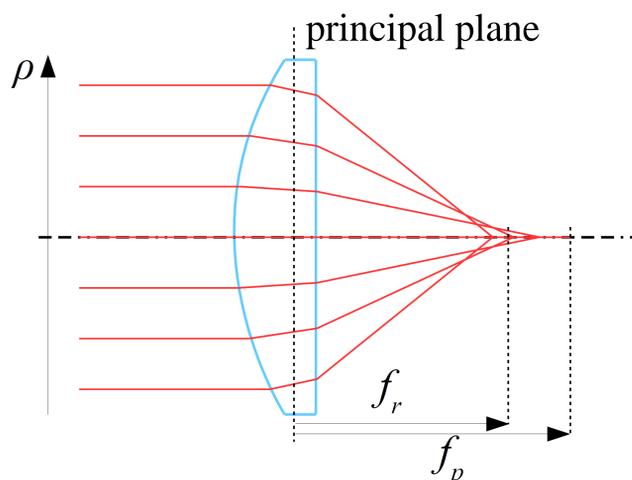
Determination of the paraxial focal length according to its definition by the German DIN standard in measurements

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Introduction

The German DIN standard [1] basically differentiates between two focal length definitions: the real focal length f_r and the paraxial focal length f_p . It solely defines the paraxial focal length as the focal length of a certain wavelength with the aperture at the transition to zero. No measurement method is given for it.

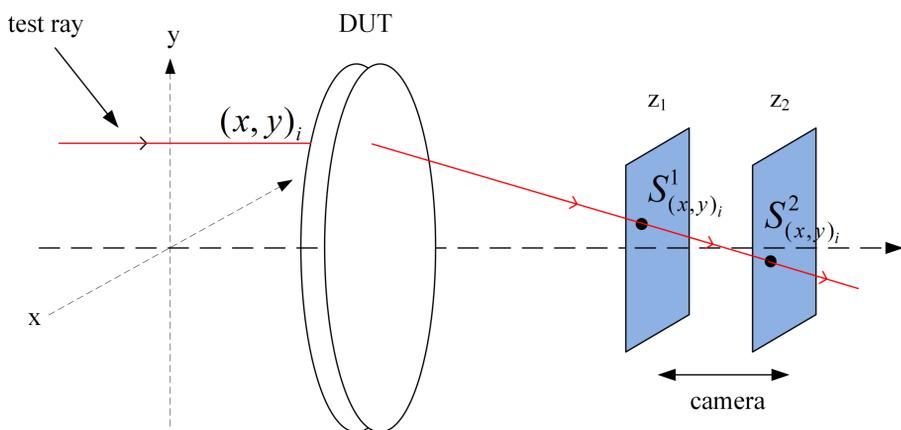


Goal

Development of a new fast method to measure the paraxial focal length according to its definition in the German DIN standard by using experimental raytracing [2].

Experimental setup

Principle of experimental raytracing [2] follows the measurement of the slope of the test ray by determining its position in two different planes.



Theory and method

For spherical wavefronts from ideal lens the trend of the ray slopes T is linear:

$$T(\rho) = b \cdot \rho$$

with: ρ = pupil coordinate
 b = gradient of linear slope trend

For real lenses, aberrations lead to a dependency of f_r on the considered aperture a . Combined with the equation for the curvature of a function [3] with simplification this leads to:

$$R(a) = f_r(a) = \frac{1}{b(a)} \overset{\text{fit}}{\approx} \frac{\rho}{T(\rho)}$$

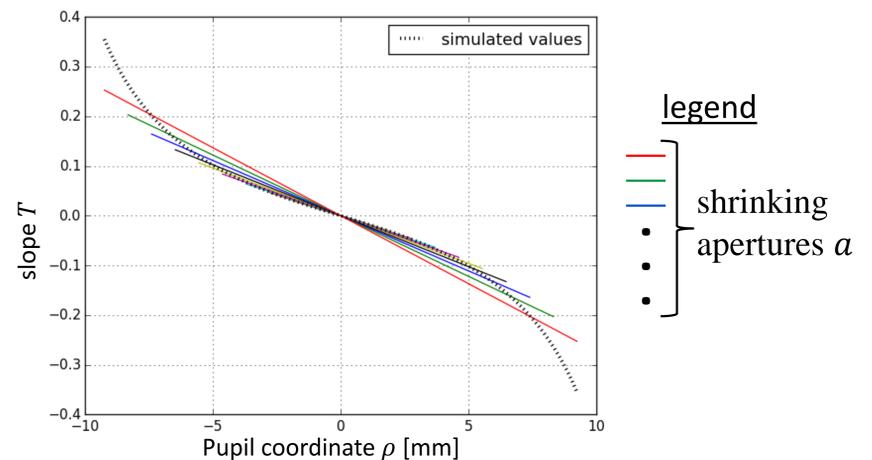
with: $R(a)$ = radius of the spherical wavefront

Thus, the aperture has to be shrunk according to the German DIN standard [1] to get f_p .

$$f_p = \lim_{a \rightarrow 0} f_r(a)$$

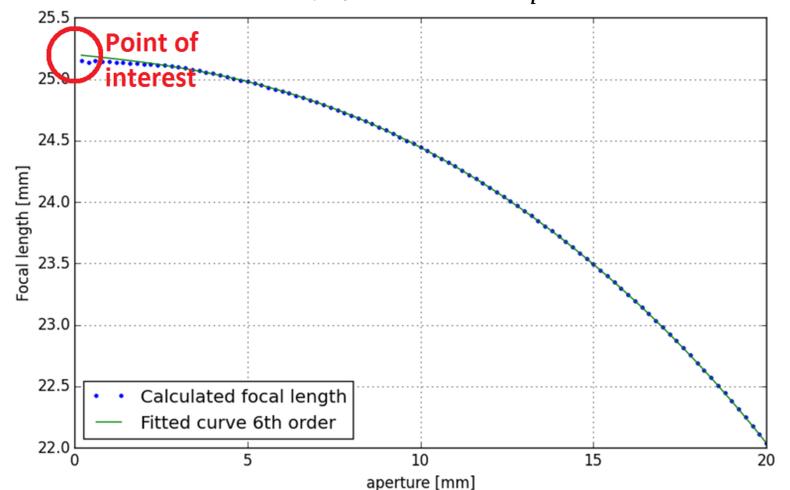
Results

Simulation shows clearly the influences of aberrations to the slope trend $b(a)$ of a lens with $f_{p,633\text{ nm}} = 25,16\text{ mm}$ and diameter $d = 25\text{ mm}$.



In measurement, f_p is determined by the extrapolated coefficient c_0 from a fitted 6th order polynomial to the different focal lengths of their corresponding apertures a . The fit is weighted by the square aperture values.

$$f(a) = \sum_{n=0}^6 c_n \cdot a^n \Rightarrow f_p \approx c_0$$



Measured lens with $f_{p,633\text{ nm}} = 25,16\text{ mm}$; $d = 25\text{ mm}$

Lens	f_{Design}/mm	f_{meas}/mm	Error/%
EO 45097	25,16	25,20	0,16
EO 32970	50,40	50,40	0,00
AS A5040HPX	39,62	39,69	0,18

Conclusion

A fast measurement method (ca. 25 s) with high accuracy according to the definition of the paraxial focal length f_r by DIN standard has been developed.

References

- [1] NAFuO im DIN: *DIN 58189: Fundamental standards for optics – Determination of focal length*, 2008, DIN
- [2] U. Ceyhan: *Characterization of aspherical lenses by experimental ray tracing*, 2003, Jacobs University, Bremen
- [3] L. Papula: *Mathematische Formelsammlung*, 2009, 10th ed., Vieweg+Teubner

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